

# CERTIFICATE

**TÜV NORD Systems GmbH & Co. KG**

certifies that the company

**LEGOSTAL Sp. z o.o.**  
**ul. Powstańców Warszawy 19**  
**PL-81-718 Sopot**

has been verified and recognized  
as welding workshop in the product range of

**Steel structures**

based on the requirements of the standard  
**DIN EN ISO 3834-2**

**Certificate-No.: 07-204-1326 HS 4252/16**

The range of validity and details of the inspection can be seen  
on the back page and in our

Report No.: 1326ST09760 / SAP No.: 8113625696

The company is using a quality assurance system,  
technical equipment, qualified personnel and procedures for joining processes  
for manufacturing and testing of welded products.

This certificate is valid until

**05/2019**

Hamburg, 14.06.2016



Dipl.-Ing. (FH) Zabrocki

Certification body  
of TÜV NORD Systems GmbH & Co. KG  
Accredited body

## Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: LEGOSTAL Sp. z o.o., ul. Powstańców Warszawy 19,  
PL-81-718 Sopot

Welding plant: ul. Antosiewicza 1, PL-71-642 Szczecin

Cert.-no.: 07-204-1326 HS 4252/16

Date of issue: 14.06.2016

### 1 Product(s) of the manufacturer

Structural components and steel structures until EXC3 according to EN 1090-2

### 2 Product standards and other standards (see DIN EN ISO 3834-5)

DIN EN 1090-2, DIN EN ISO 5817

DIN EN ISO 15614-1, DIN EN ISO 9606-1

### 3 Material group(s) (acc. to CEN ISO/TR 15608)

1.1, 1.2,  $R_{eH} \leq 355 \text{ N/mm}^2$

### 4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG welding with solid wire electrode, semi mechanized	1.1, 1.2, $R_{eH} \leq 355 \text{ N/mm}^2$

### 5 Responsible welding coordinators

Name	Qualification	Scope of competence and level*
Szymkiewicz Marek	IWE	Responsible welding coordinator, level C

\* The level of knowledge complies with ISO 14731 B, S or C